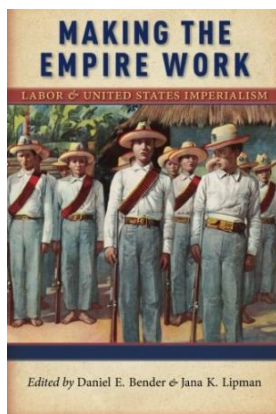


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MAKING THE EMPIRE WORK: LABOR AND UNITED STATES IMPERIALISM



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